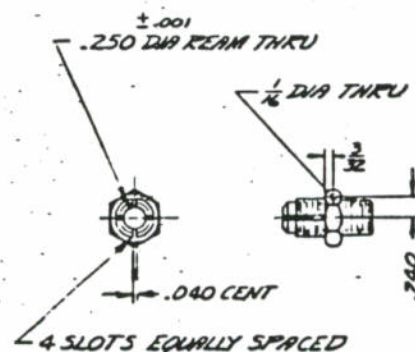


FILE COPY

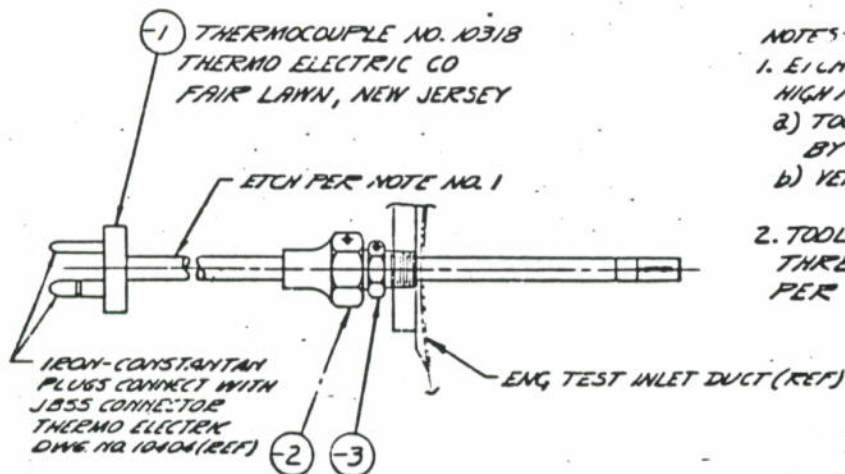


- ③ ALTER IMPERIAL NO. 648F  
HALF UNION  $\frac{1}{4}$  TUBE TO  $\frac{3}{8}$  F.T.  
1 REQD



-3	1	PURCH	UNION (SEE DET)	1
-2	1	PURCH	NUT (SEE DET)	1
-1	1	PURCH	THERMOCOUPLE (SEE DET)	1
WET NO.	WET NO.	MATL	DESCRIPTION	NO. REQD

SNY 1051



1. EACH IN LOCATION SHOWN WITH  $\frac{1}{16}$  -  $\frac{1}{8}$  HIGH FIGURES THE FOLLOWING:
- 2) TOOL NO. & LAST CHANGE LETTER PRECEDED BY WORD "ALLISON"
- b) VENDOR'S NAME OR TRADEMARK

2. TOOL NO. 6795794 IS ONE TOOL AS SHOWN.  
THREE OF THESE TOOLS ARE REQUIRED  
PER SET.

EACH ITEM PURCHASED SEPARATELY  
MUST BE STAMPED OR ETCHED WITH  
TOOL NUMBER AND DETAIL NUMBER.  
IF SUITABLE OR SUFFICIENT AREA  
NOT AVAILABLE, ATTACH TAG.

### SPECIAL INSPECTION AND TEST REQUIREMENTS

- ALL PARTS OTHER THAN ENVIRONMENTAL MANUFACTURING PROCESSED TO THE GRAB-RE INCLUDING REPAIRS AND AVALON AUGUST 20, 1978. THIS IS NOT AN APPROVAL FROM MA-CSSBS AND TO TESTING PER EPC CERTIFICATIONS IMPLICATING GOVERNING THE QUALIFICATION APPROVAL AND RELIABILITY OF ALLISON PRODUCTS HAS PROCEDURES MUST INCLUDE PARTICIPATION BY ALLISON ENGINEERING AND AVAIL COMPANY REPRESENTATIVES AND OTHERS EMPLOYED BY THAT WORK.

CONFIDENTIAL - SECURITY INFORMATION

[illegible]